

SRCA SEMINAR SERIES

\*\*\*

# NATURAL QUARRIED ROOFING SLATE

## Basic Installation

---

The World's Finest Roof

Slate Roofing Contractors Association of North America, Inc.

[SlateRoofers.org](http://SlateRoofers.org)

[Mail@SlateRoofers.org](mailto:Mail@SlateRoofers.org)

Ph: 814-786-7015







- The Slate Roofing Contractors Association of North America, Inc. is a 501c6 International Trade Association and an AIA Continuing Education Provider.
- The SRCA has published slate roof installation guidelines in both English and Spanish, and slate roof repair and restoration guidelines in English. These are available for free public download at [SlateRoofers.org](http://SlateRoofers.org).



# Download our guidelines.



**SLATE ROOFING CONTRACTORS ASSOCIATION**  
of North America Inc.

**SRCA**

Contact Contractors Info Join Links Members Members Only Safety Schedule Resources Specifications Videos

**SRCA Alphabetical Full Member List**

Listing by Membership Category

Contractors Listed According to States Where They Work

Board of Directors

1. **1st Choice Roofing Company**, [contractor profile pending]; Contact: Tom Truelson, 10311 Berea Rd., Cleveland, OH 44102; Ph: 216-227-7755; Cell: 440-567-5452; Email; Member since 9/18/2019.

2. **Above All Roofing Contractor, LLC**, [contractor profile]; Contact: Kathy Cribbs, 117 Spence Ln, Nashville, TN 37210; Ph: 615-472-1841; Fax: 615-472-1841; Email; Member since 5/9/2014.

3. **Acadian Shore Slate Roofing**, [contractor profile]; (Robert B Ruddy); 1719 Mariaville Road, Mariaville, Maine 04605; Ph: 207-537-5783; Email; Member since 3/30/2006.

4. **ACG Roofing and Sheet Metal**, [contractor profile], contact: Dominic Farrello, 97 Steam Whistle Dr., Warminster, PA 18974; Ph: 215-598-1675; Fax: 215-634-7579; Member since 1/20/2012.

5. **Allstar Construction**, [contractor profile], 5143 Industrial Street #103, Maple Plain, MN 55359; Contact: Grady Stephens; Ph: 763-479-8700; Fax: 763-479-6600; Member since 12/15/2016.

6. **Alois Roofing LLC**, [contractor profile], 2149 South 116th Street, West Allis, WI 53227; Contact: Michael Pum; Ph: 414-727-6100; Fax: 414-727-6101; Member since 8/10/2007.

7. **American Custom Contractors**, contact: William Giakoumatos, [contractor profile], 15728 Crabbs Branch Way, Rockville, MD 20855; Ph: (301) 417-1000; Email; Member since 3/1/2011.

**Specifications**

- Slate Roof Installation Guidelines
- Slate Roof Repair and Restoration
- Copper Roofing

Word Document

PDF File

Directrices\_Generales\_Ir (PDF)

07310 SLATE SHINGLES

IFD International Recommendations

**Join us!**

**EMAIL**

**call us**

**814-786-7015**



# What is Slate?

- “Slate is a **naturally** occurring, fine-grained, metamorphic **rock** able to be **split** into tough, thin sheets for roofing, flooring, cladding, and other structural purposes.”
- It is a natural rock with exceptional splitting characteristics.





# Roofing slate is readily available.





# Vermont and NY Red Slate



SLATE ROOF  
INSTALLATION



# Welsh Purple Slate



SLATE ROOF  
INSTALLATION



# Welsh Black Slate



SLATE ROOF  
INSTALLATION



# NY Red Slate



SLATE ROOF  
INSTALLATION



# Mixed Vermont Slate





# Virginia Buckingham Slate





# Argentina Slate



SLATE ROOF  
INSTALLATION



# Canadian Slate





# Chinese Green Slate



SLATE ROOF  
INSTALLATION



# Chinese Black Slate



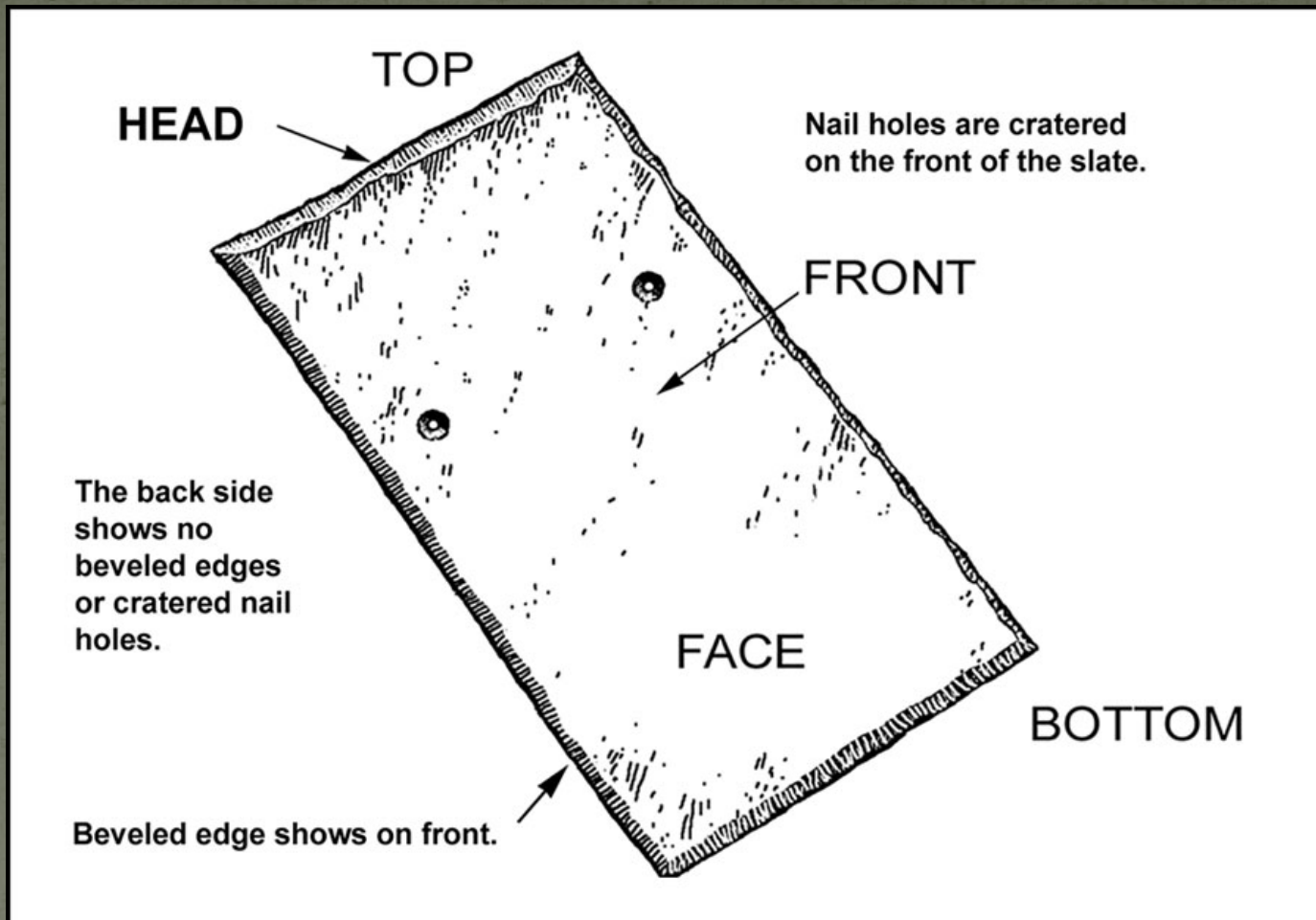
SLATE ROOF  
INSTALLATION





# Spanish Slate

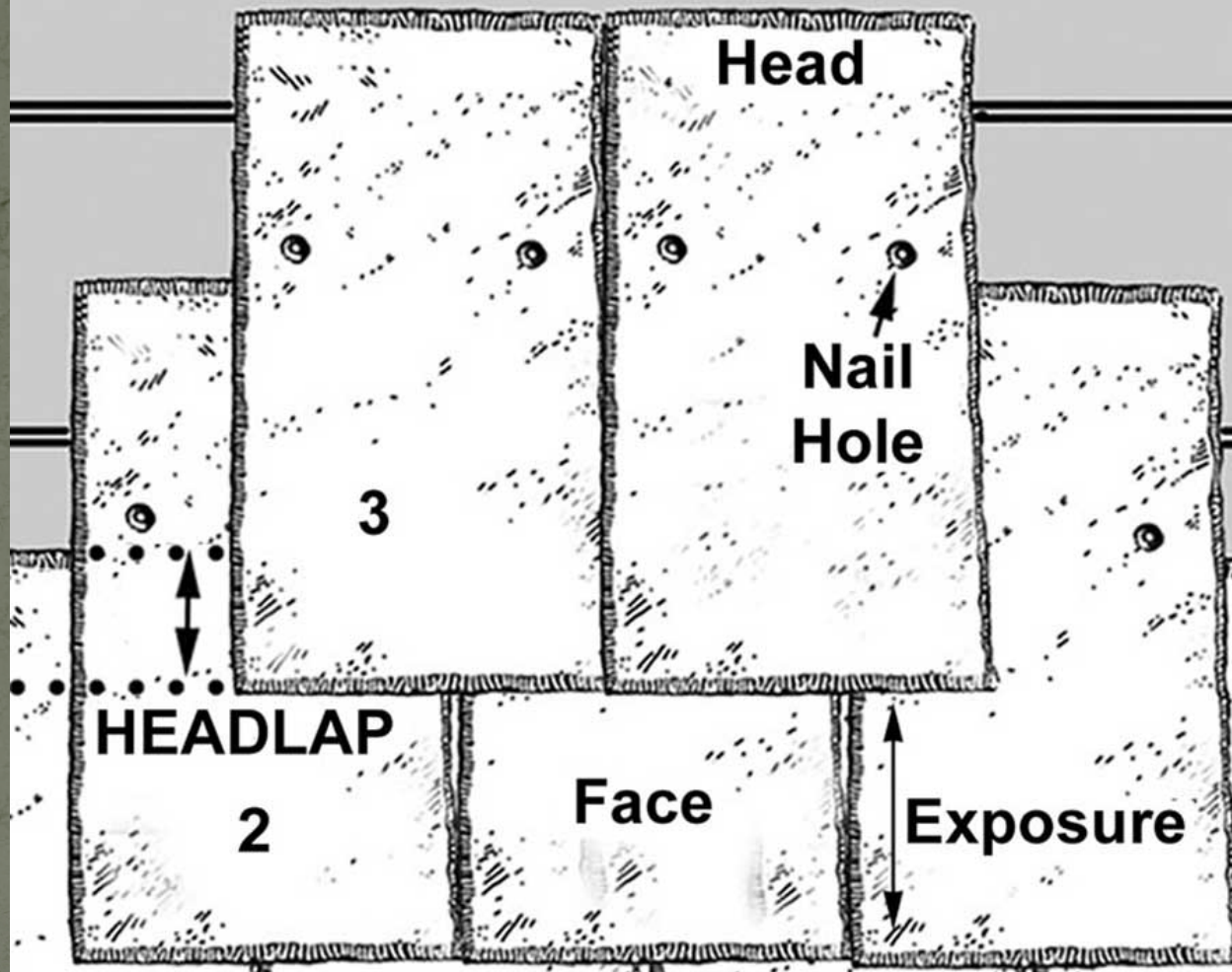




Slate Parts:  
front, back, top, bottom.



## Roof Deck



Slate Parts: Head, face.



# INSTALLATION STYLES

---

Slate is an extremely versatile roofing material.







- 1. **STANDARD**: all of the slates are the same length and width, although these can include slates of differing colors and shapes
- 2. **RANDOM WIDTH**: the slates are the same length, but differing widths
- 3. **TEXTURAL**: thicknesses, textures, colors, lengths, widths and types of slate may be blended for architectural effect





- 4. **GRADUATED**: thicker or longer slates are installed near the eaves and the slates gradually decrease in size as they near the top of the roof.
- 5. **STAGGERED BUTT**: slates of varying lengths are installed in such a manner that the exposed butts are staggered.
- 6. **RAGGED BUTT**: same as staggered butt except butt ends have irregular cuts.



# Slating Styles

## Slating Styles



▲ Standard American: uniform length and width.



▲ Random Width: uniform length and random widths.



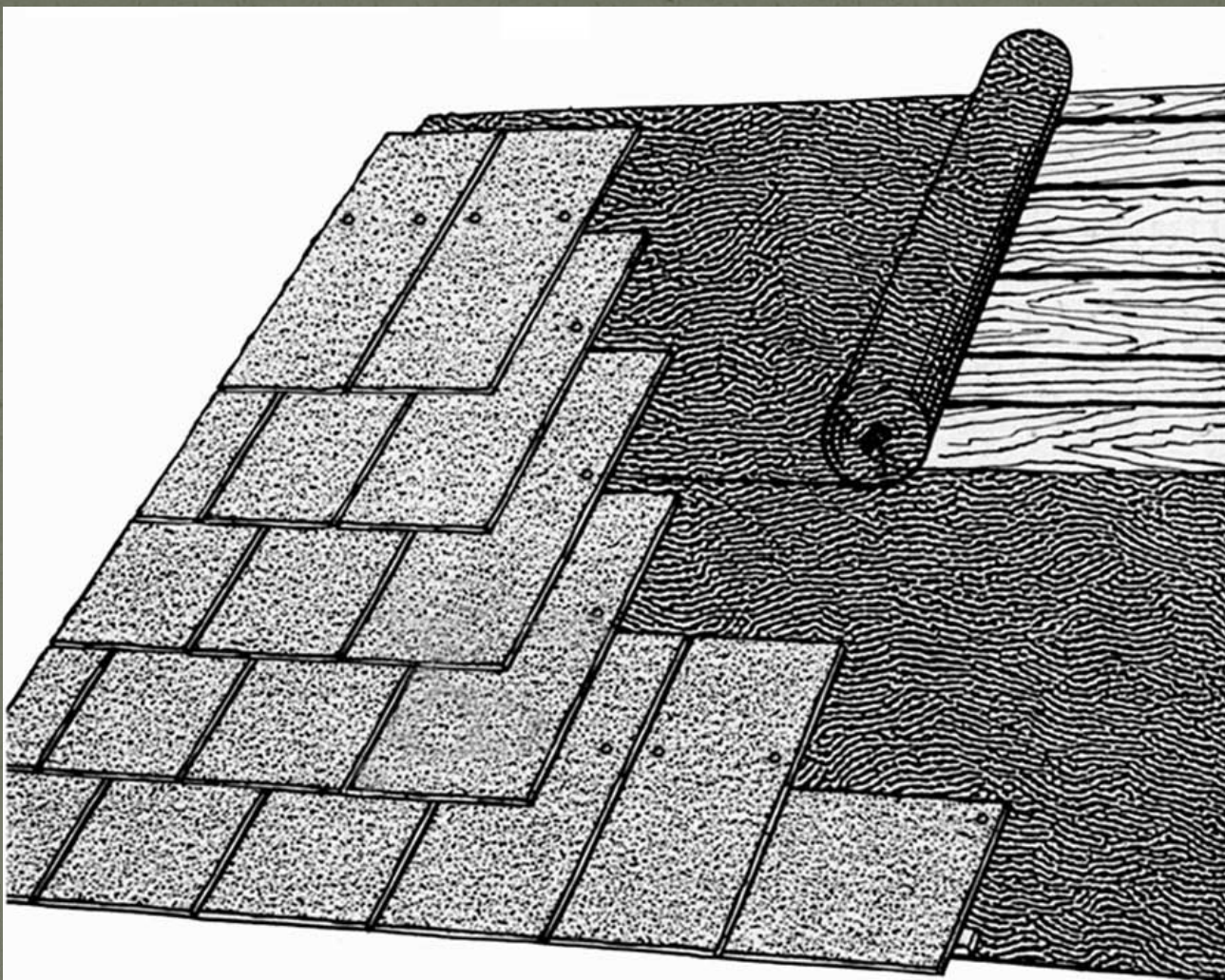
▲ Staggered Butt: mixed lengths, random widths.



▲ Ragged Butt: mixed lengths, random or uniform widths.



# Standard Slating



▲ Standard American overlap on a solid board deck.



# Graduated Slating





# Textural Slating





Mixed lengths, widths, types, ages.





# NAILS AND FASTENERS

---



SLATE ROOF  
INSTALLATION

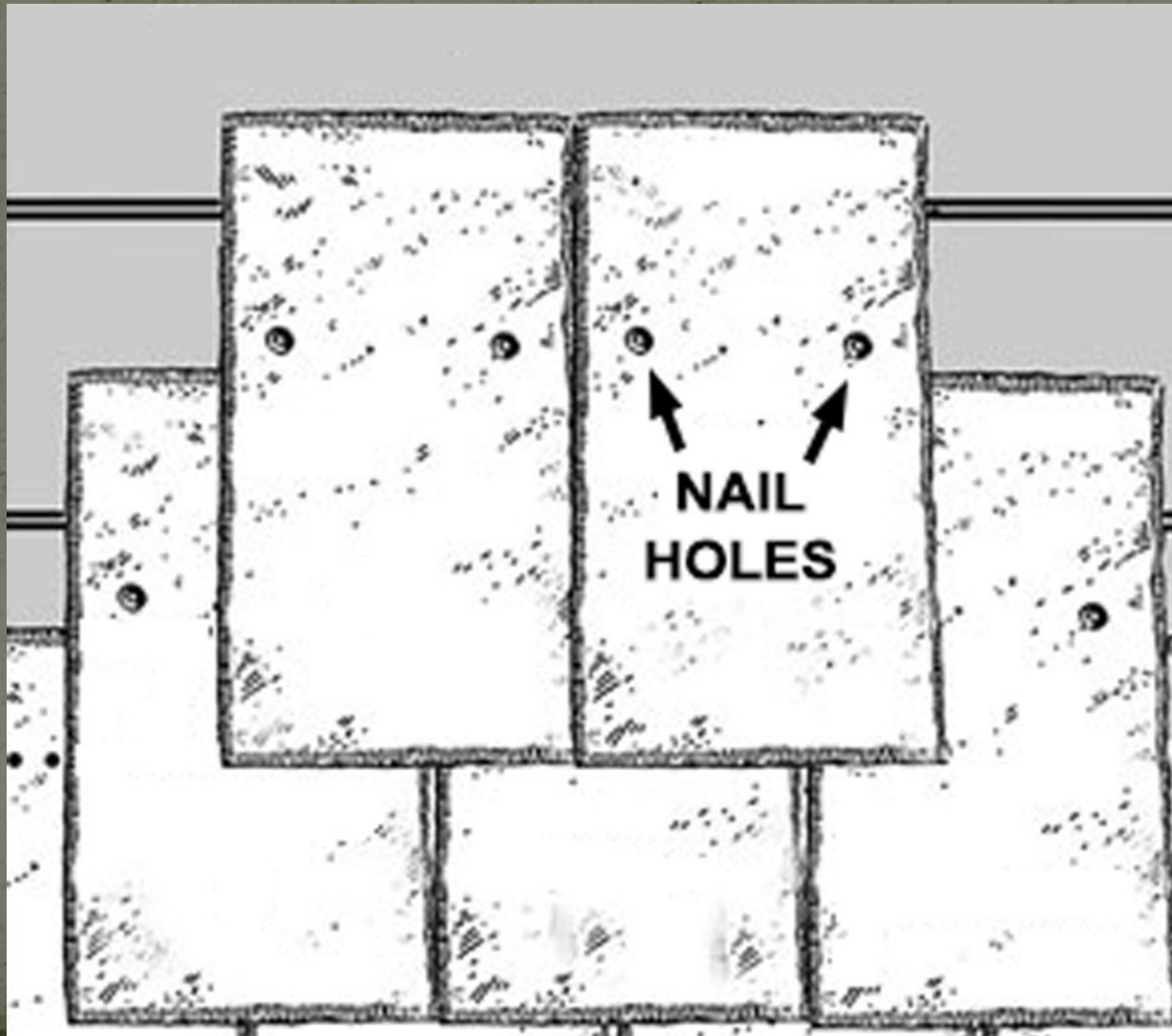


- Slates should be fastened with a minimum of two roofing nails fastened above the head of the underlying slate as far from the center of the slate as is practical.
- Larger, heavier slates may need four nails per slate.
- Screws should not be used when fastening slates because they cannot be removed with a slate ripper during repairs and maintenance.





Note that the nails are positioned above the underlying slates and do not penetrate them.





- Slates overlapping sheet metal should have the nails placed to not puncture the metal.
- Exposed nail heads are not permissible except where unavoidable.
- Any exposed nail heads should be sealed with gaskets or high-quality caulk/sealants.
- The application of slate dust to cover exposed sealants is recommended.





# NAILS

Recommended nail lengths:

(twice the thickness of the slate plus one inch)

3/16"-1/4" thick slates are to be fastened with 1.5" nails.

3/8" thick slates are to be fastened with 1.75" nails.

1/2" thick slates are to be fastened with 2" nails.

3/4" thick slates are to be fastened with 2.5" nails.

1" thick slates are to be fastened with 3" nails.



SLATE ROOF  
INSTALLATION





Roofing slates are installed with smooth-shank nails, not ring-shank. Smooth shank nails can be removed for repairs when needed. Ring shank nails tend to break off.

1.5" 11 Gauge Copper  
Smooth Shank Roofing Nails  
for nailing standard thickness slates



2.5" 10 Gauge Copper  
Smooth Shank Roofing Nails  
for nailing thicker slates







These nails are too long.  
The 1/2 " decking is also inadequate.



The long nails break out the back of the wood substrate,  
effectively reducing the holding power of the nail.



# Nail Holes in Slate: Should be countersunk.





Nail holes should not be more than 1.5 inches from the outer edge of the slates.



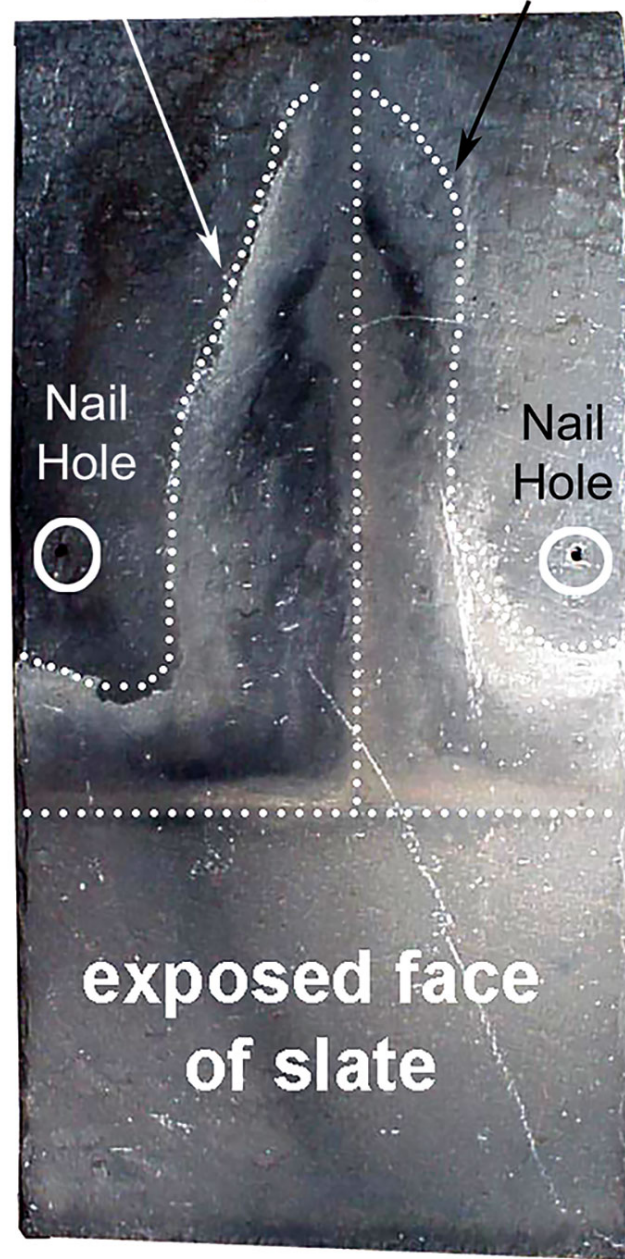


The nails need to be kept away from the center of the slate to avoid water penetration by capillary attraction.

If a nail hole is broken out, punch a new one ABOVE it, NOT closer to the center.

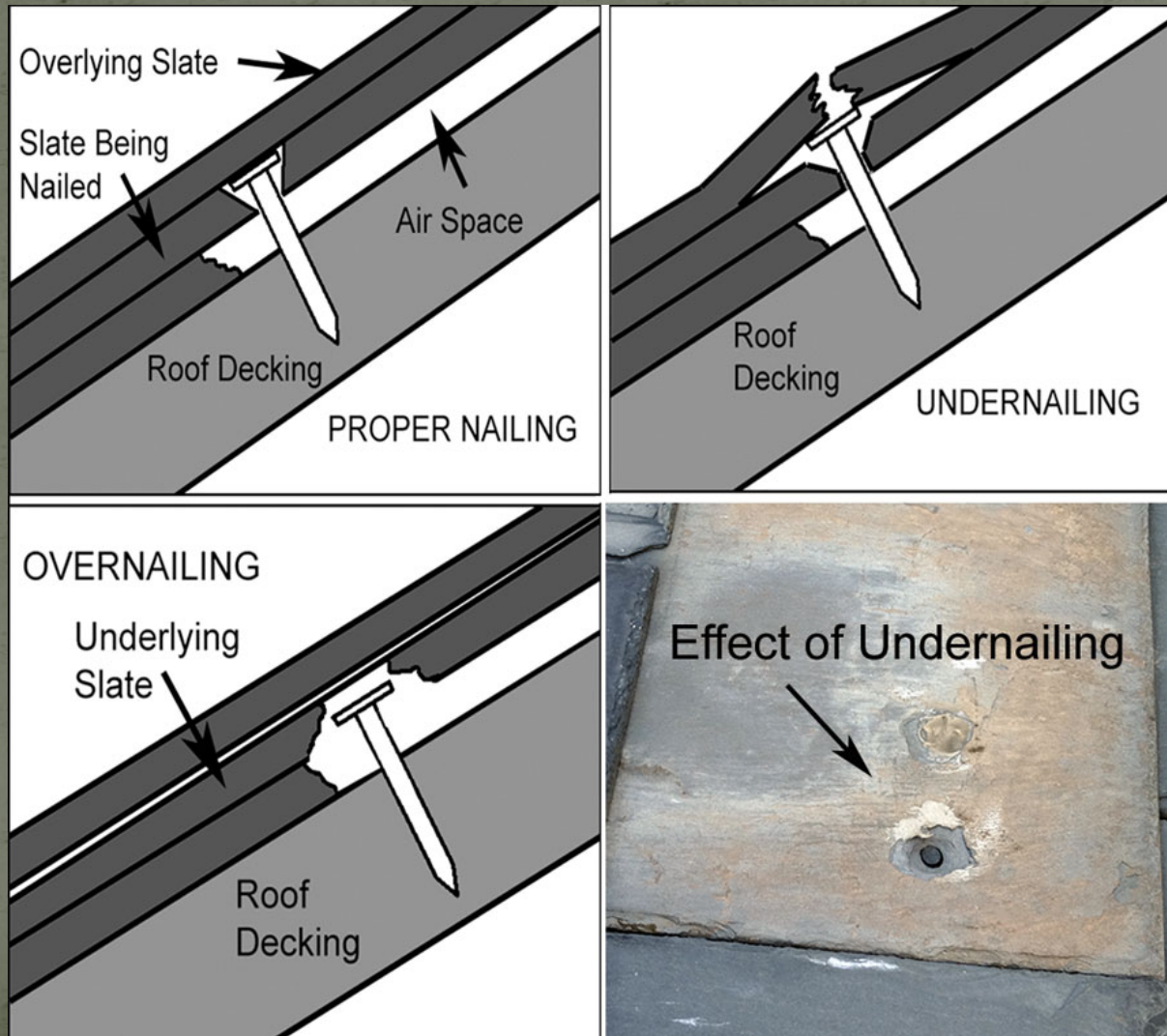


Typical Water Migration  
Due to Capillary Attraction





Nail heads should sit inside the nail hole crater.  
Drilled holes don't have a crater unless countersunk.





- Punch new nail holes above the old ones, when needed.
- Don't bed slates in mastic.
- Always install the roof so it can be taken apart and repaired, when needed, over its 100+ year lifetime.





# SLATE HOOKS

Different sizes and types of slate hooks are available.





The slate hook is pounded in like a nail.





Copper slate hook installed.





Do not install slates with straps.  
They're prone to failure and they look bad.





# MATERIALS

---



SLATE ROOF  
INSTALLATION



New roof slates should be delivered on pallets with **intact labels** indicating the source.

 **NORTH COUNTRY SLATE**  
PRODUCT OF CANADA

CRATE #: **7166451** SIZE:~ **14 x 8 x 1/4** QUANTITY **142**

**PUNCHED**

COLOR: **NORTH COUNTRY UNFADING BLACK** **BL1408Q**

TOLL FREE 1-800-975-2835

**James River Slate Company**  
Tel 802 265 4933 • 800 343 1900 Fax 802 265 3865

Order No.	Size	Pieces	Squares
<b>4643</b>	<b>15x10</b>	<b>207</b>	<b>1.09</b>
Pallet		<b>210</b>	
Weight <b>1000</b>			



# SOURCES OF ROOFING SLATES

- SRCA New Slate Source List:
  - [http://www.slateroofers.org/sources\\_new\\_slate.html](http://www.slateroofers.org/sources_new_slate.html)
- SRCA Salvaged Slate Source List:
  - [http://www.slateroofers.org/sources\\_salvaged\\_slate.html](http://www.slateroofers.org/sources_salvaged_slate.html)





# QUALITY CONTROL

No broken or cracked slate can be used, although broken slates can be cut into smaller, unbroken pieces.

Reject rectangular slates with exposed broken corners if a corner is broken off greater than 1.5 inches along the vertical or horizontal edge.



Bumps on the surface of roof slates, sometimes called knuckles, knots, knurls, or cramps, should be installed on the exposed surface so they don't interfere with the laying of the slate. Below are defective slates.





Slates should be free of iron inclusions that can visibly leach rust stains onto the roof.





Carbon-bearing PA  
“ribbon” slates are low  
quality and should be  
avoided. These are  
not to be confused  
with hard ribbons from  
Vermont, or Chapman,  
PA, for example.





Although some VT slates may look like they have ribbons, they are not “ribbon slate.”



**Vermont Gray/Black**



When supplied on pallets, slates are not to be used from one pallet at a time but are to be used from all pallets simultaneously in order to blend the various pallets uniformly on the roof.





# TOOLS

---



SLATE ROOF  
INSTALLATION



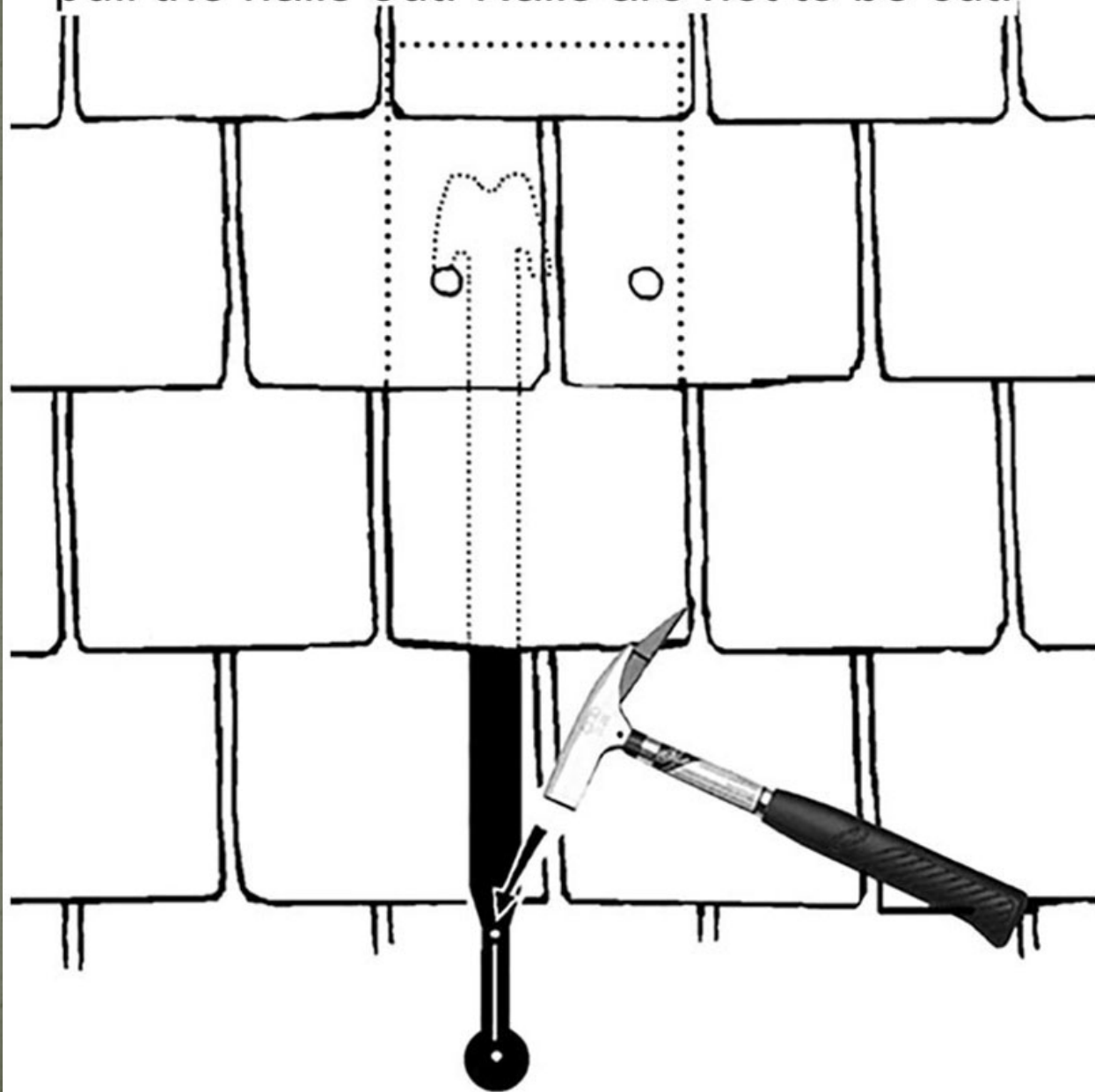
Slate rippers pull (or push) nails.





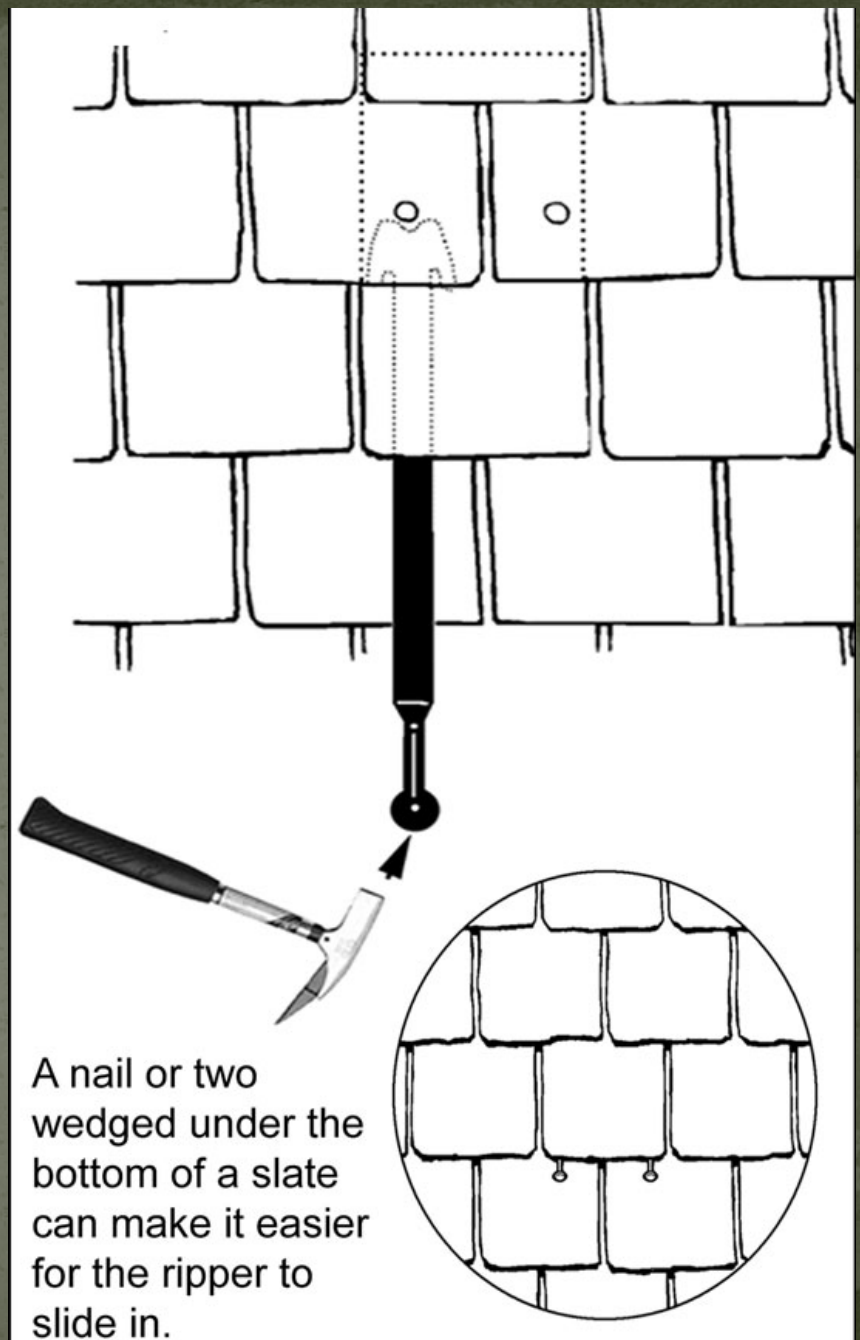
Slate  
Rippers pull  
out slates  
that have  
already  
been  
installed.

Hook the nails and pound on the ripper to  
pull the nails out. Nails are not to be cut.





Rippers can also be used to push nails to loosen them up, making them easier to hook. Sometimes nails must be worked back and forth, pushing and pulling.






# Slate cutters cut and trim roofing slates.







Cut & punch slates on the back side (except on the starter course, slate hips, and closed valley centers).

Thicker slates may need to be cut with a hammer and slaters'stroke.

DON'T use tile saws and diamond grinders to cut slates unless on "heavies" and then hand dress the cut with a slater's hammer & stake or similar hand tools, after cutting, to eliminate the square edge.



Slate Hammers: Some are designed to cut slates, some aren't. All can punch nail holes in slates.





Slate Stakes  
and Knives  
(Zax) are also  
used to cut  
slates.



SLATE KNIFE

Single Stake



Double Stake





# ROOF DECKS

---



SLATE ROOF  
INSTALLATION



The three main components of a slate roof are:

- (1) the slates
- (2) the fasteners
- (3) the substrate or roof deck.

All three should have a longevity of at least 100 years, preferably 200 or more.





- The roof deck should be a minimum of  $\frac{3}{4}$ -inch-thick wood. Solid, glue-free wood is recommended.
- Nailable concrete and gypsum may also be suitable roof decking materials.
- Minimum  $\frac{3}{4}$ -inch glue-free “slating lath,” also called “skip sheathing,” can be spaced on rafters as a nailing substrate.





- Minimum  $\frac{3}{4}$ -inch glue-free boards, slating lath, or skip sheathing, can be installed over glued or laminated roof decks to provide a long-lasting nailing substrate.



SLATE ROOF  
INSTALLATION



This is a typical roof deck under slate:  
 $\frac{3}{4}$ -inch to 1.5-inch thick glue-free wood.





# UNDERLAYMENT

---

Underlayment covers the roof deck and is installed underneath the slate.

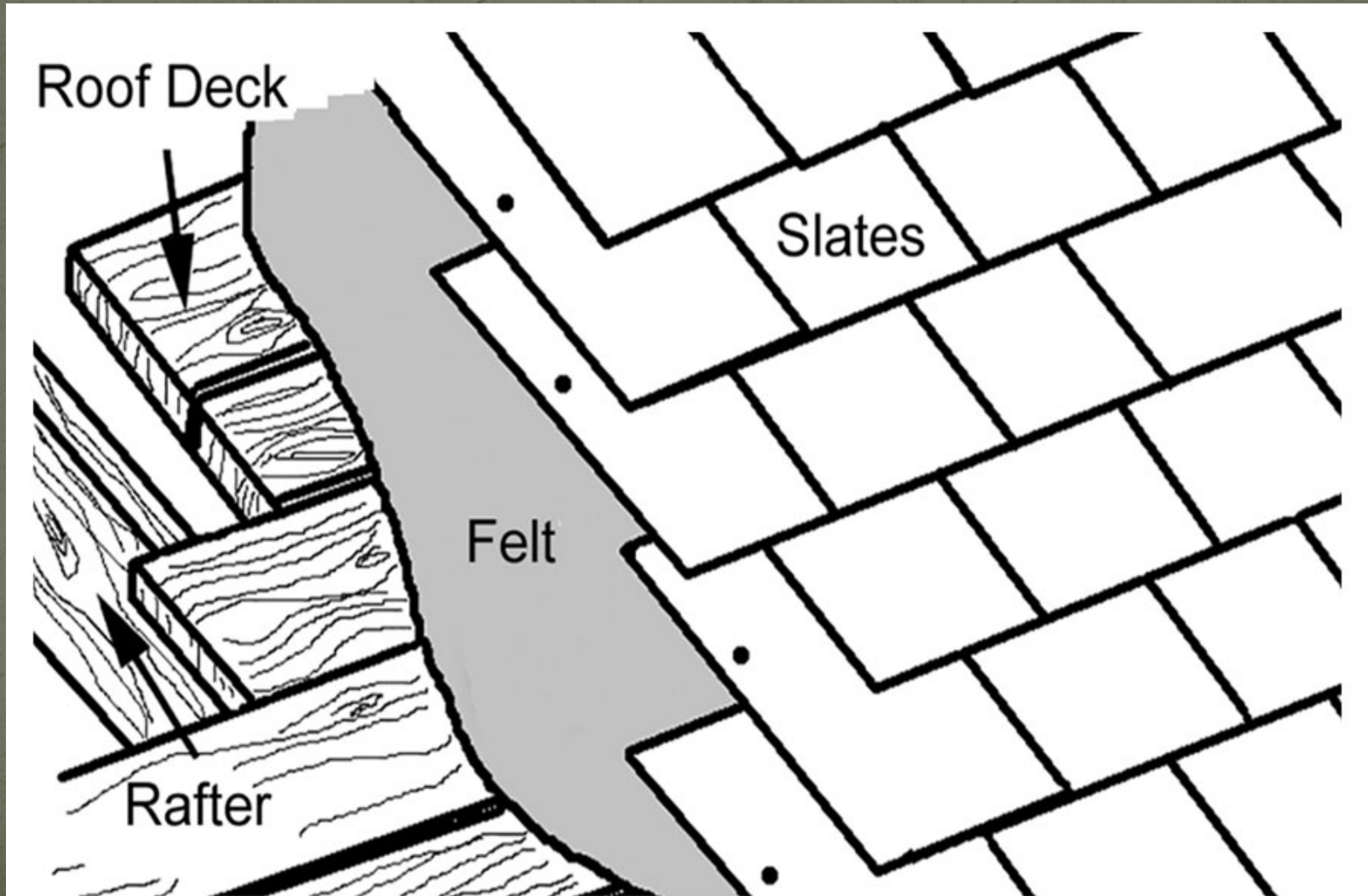


SLATE ROOF  
INSTALLATION





The underlayment lies beneath the slates and covers the roof deck.





- Cover the roof deck with underlayment to weather in the building, when needed.
- Underlayment shall, at a minimum, comply with ASTM D 226 asphalt-saturated organic felt, Type II, No. 30, unperforated.



Slate roofs on barns typically do not have any underlayment at all.





When self-adhesive underlayment is used, it should be covered with standard felt to prevent the slates from sticking to the underlayment.

On slopes that are 6:12 or less, half-lap (double layer) felt.



# ROOF STAGING

---



SLATE ROOF  
INSTALLATION



# PROTECTION OF ROOF SURFACES

- Do not damage slates by walking on them.
- The roof should be properly staged to allow safe work surfaces that prevent unnecessary foot traffic on the slates.
- Where foot traffic is unavoidable, roof ladders, hook ladders, foam pads, or other such devices should be used to protect the slates.

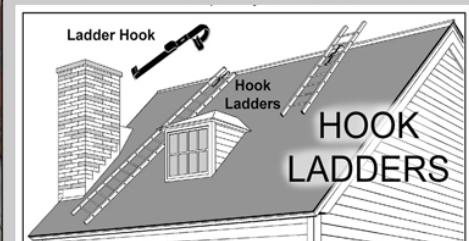


Stage the roof for safety and to protect the slates.

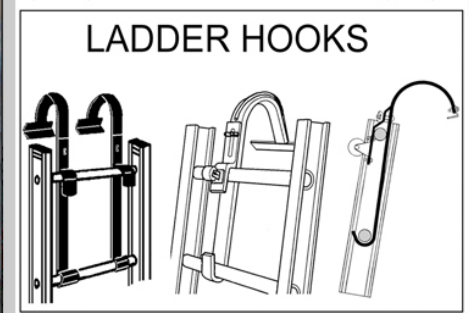




Hook ladders come in various styles and provide safe access when scaffolding isn't required.



Hook ladders are angled on the roof when needed (above). The hooks can be installed on any rungs.





# SLATE HEADLAP

---

The headlap is the overlap each slate has on the slates two courses below.





# HEADLAP







- Standard field slates must be installed with a minimum 3" headlap on roof slopes from 8:12 up to 20:12.
- 
- Less than an 8:12 slope down to a 4:12 slope, the slates must be installed with a minimum 4" headlap.
- Installing roofing slates on slopes less than 4:12 is not recommended in the US.



- On slopes 20:12 or greater, slates may be installed with a 2" headlap.
- Headlaps may be increased at ice-dam prone or poor drainage areas.





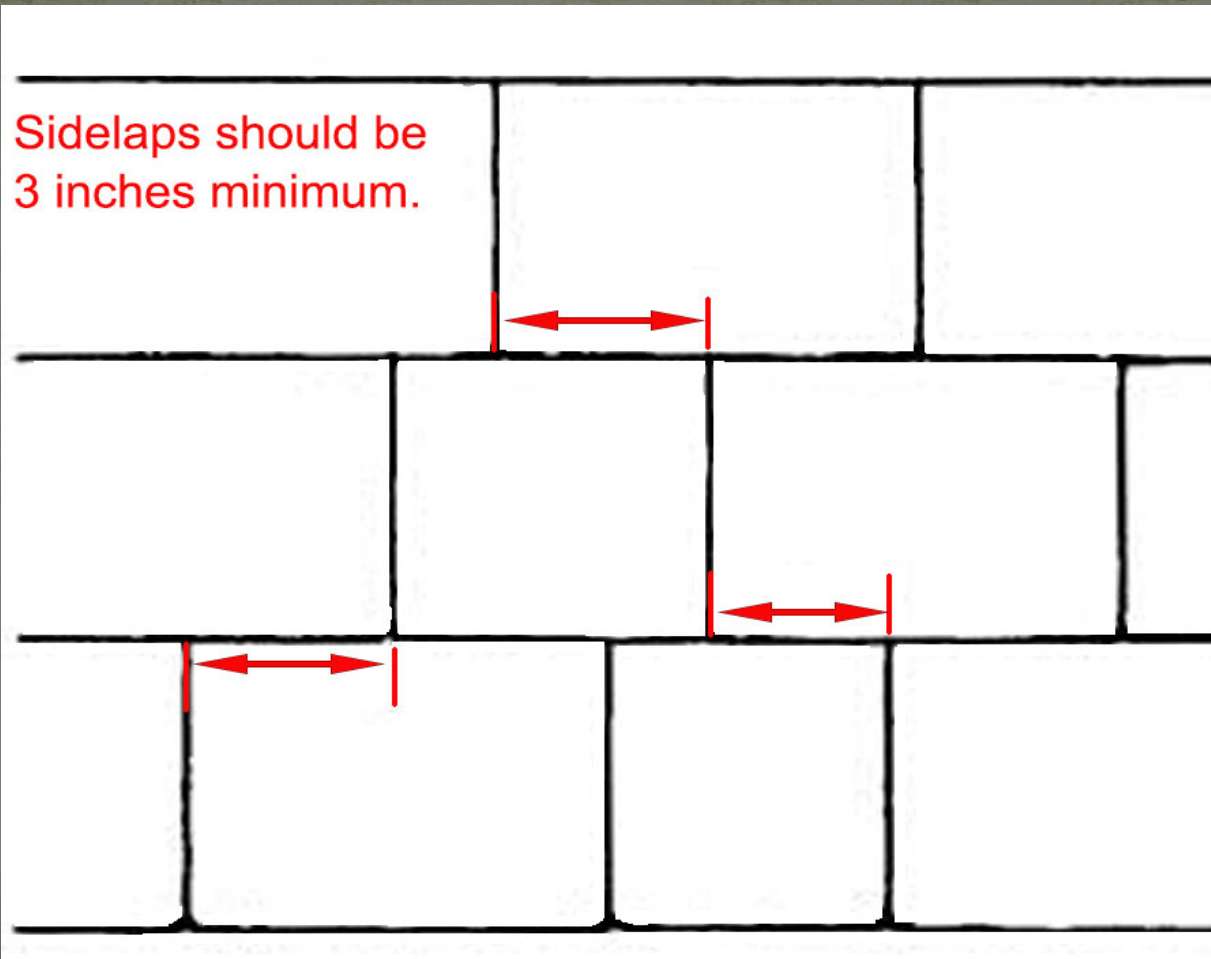
# SLATE SIDELAP

---

The sidelap is the horizontal overlap each slate has on the slate course immediately above or below.



# Sidelaps must be carefully watched when installing random width roofs.





- Slate side-butts should be positioned as near the mid-point of the underlying slates as possible, and not less than 3 inches from the underlying side-butt joints.
- The side-butt joints are where the sides of the slates butt together.



A common mistake is to have inadequate sidelap on the starter course.





# STARTER COURSE

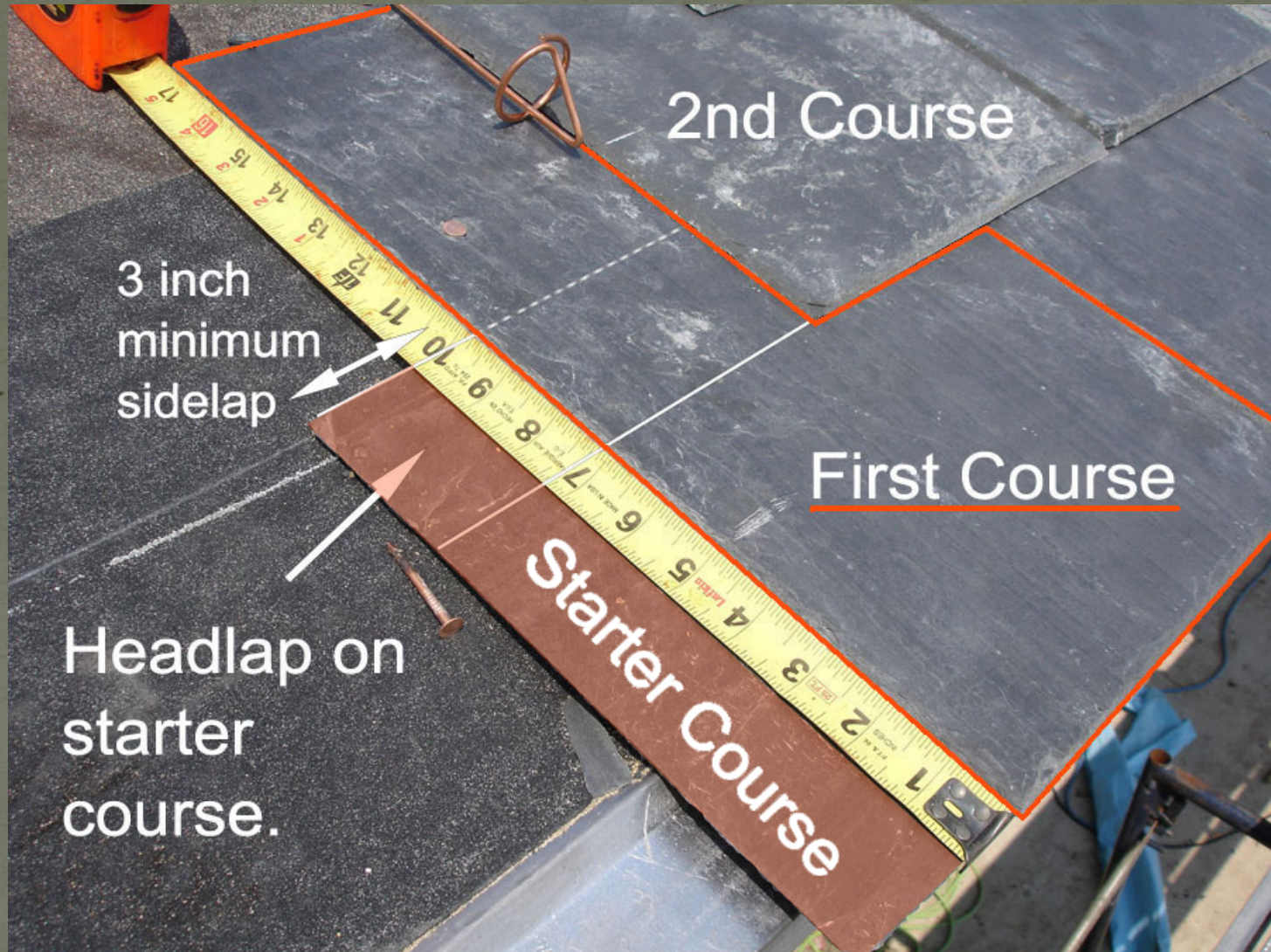
---

The starter course is also called the “under eave” course. It’s not visible on the roof because it’s covered by the first course.





Starter slates are installed back side up.

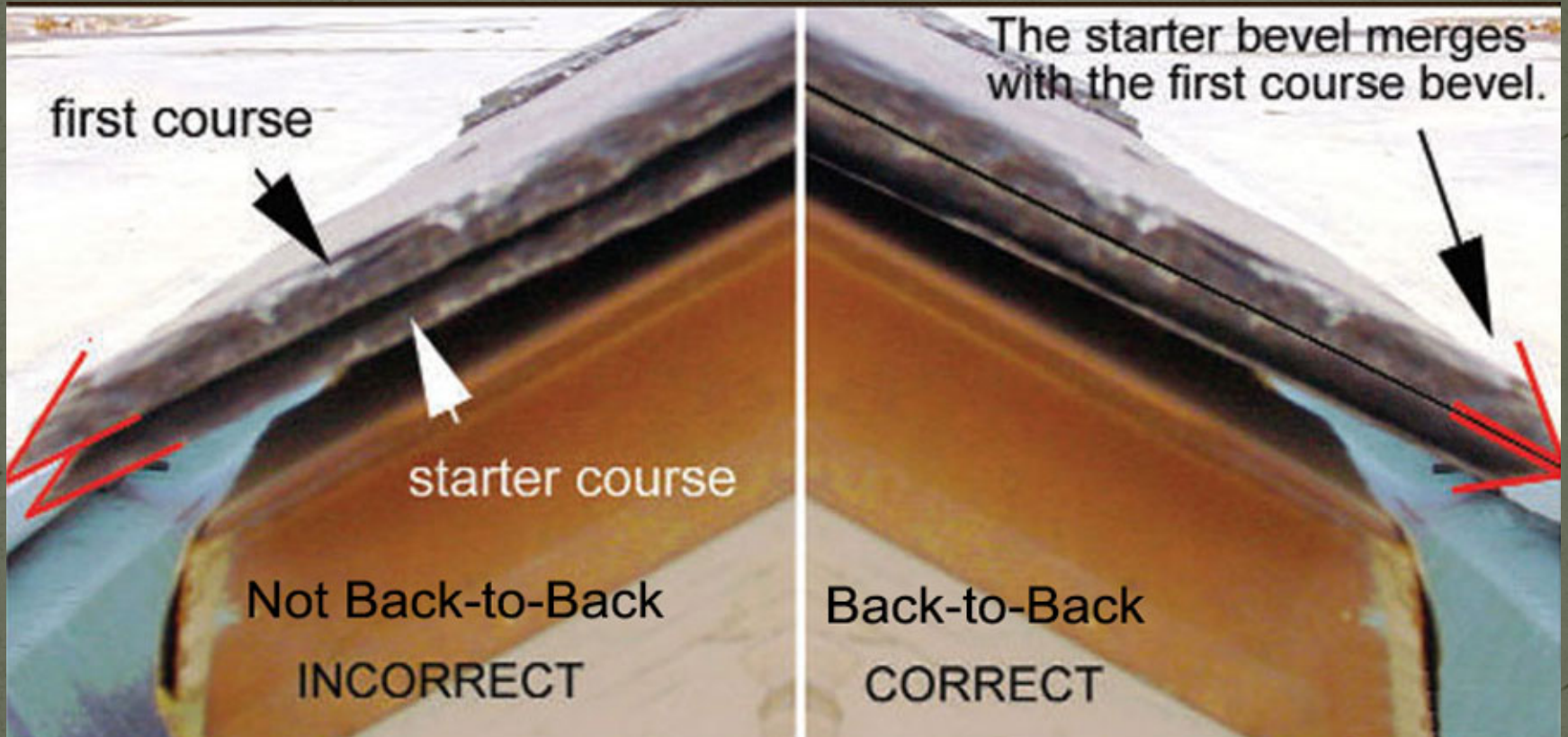




- Eave slates are doubled with the under-eave (starter) course installed back side up.
- The 1st course and starter course drip edges should align flush.
- Eave slates should project a minimum 1.5 inches beyond the eaves.
- Rake (gable) edge slates should extend 1 inch beyond the edge of the roof.



Back-to-back slates create a nicer drip edge.





# CANTS

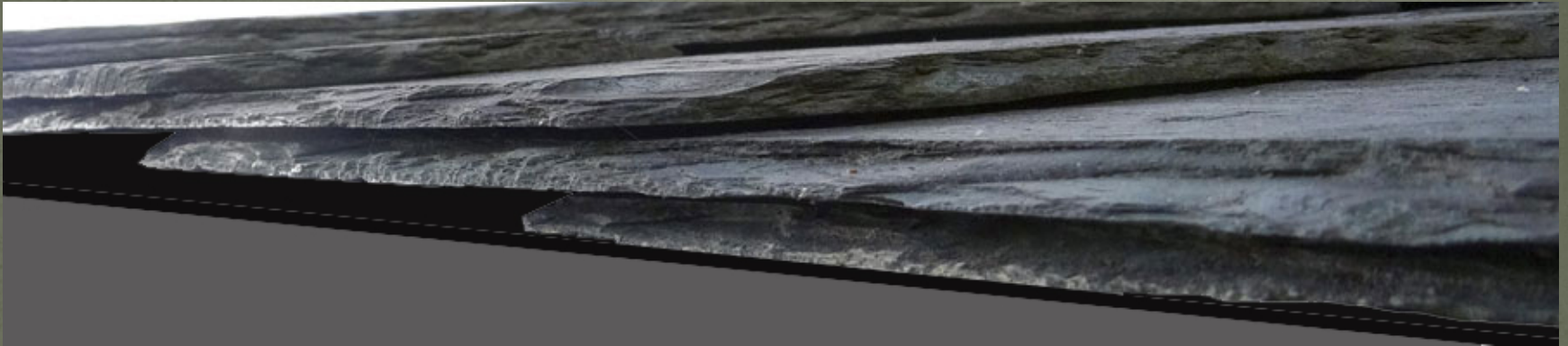
---



SLATE ROOF  
INSTALLATION

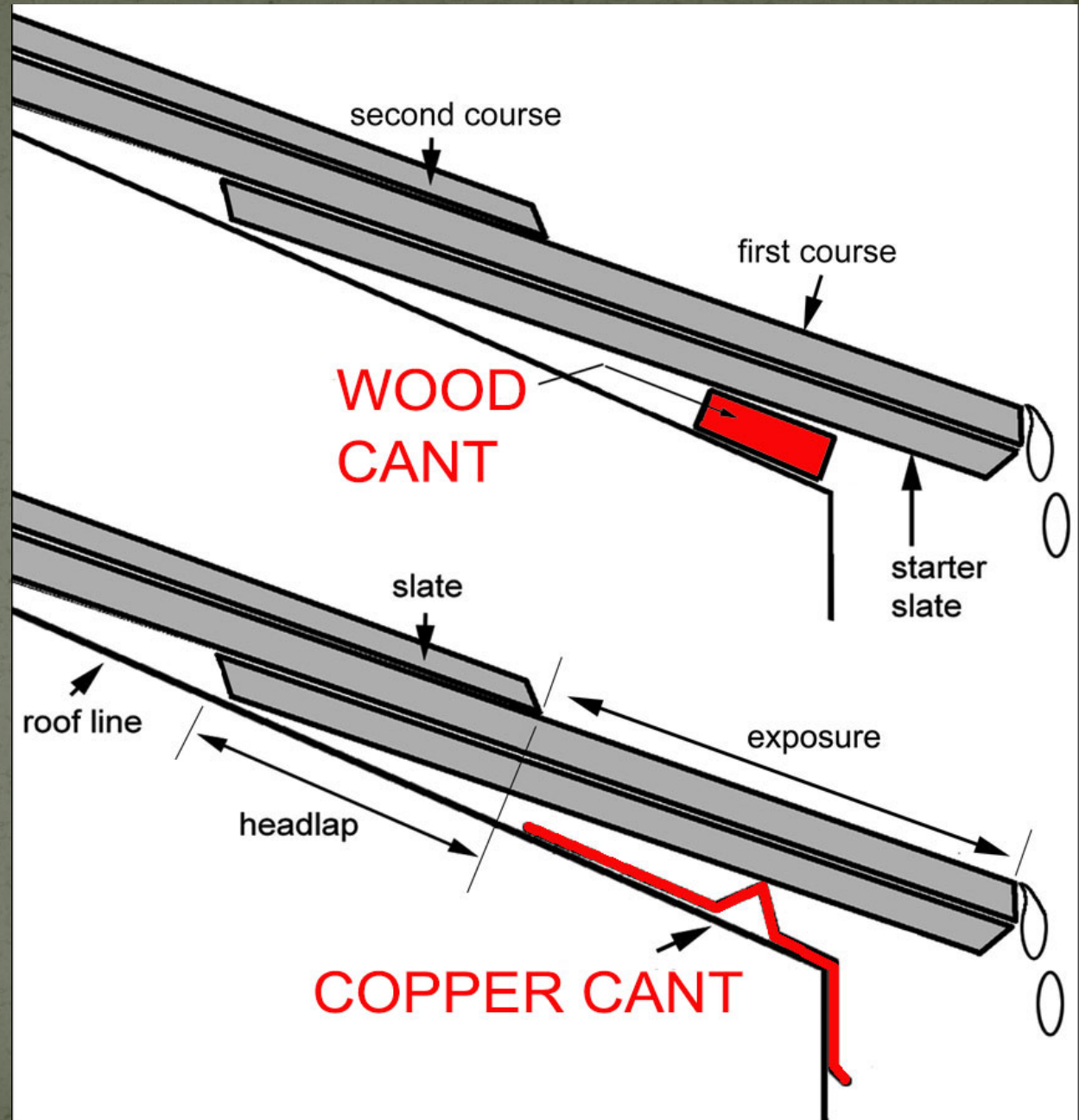


No slate lies flat on the roof. Starter slates require “cants” to tilt them correctly.



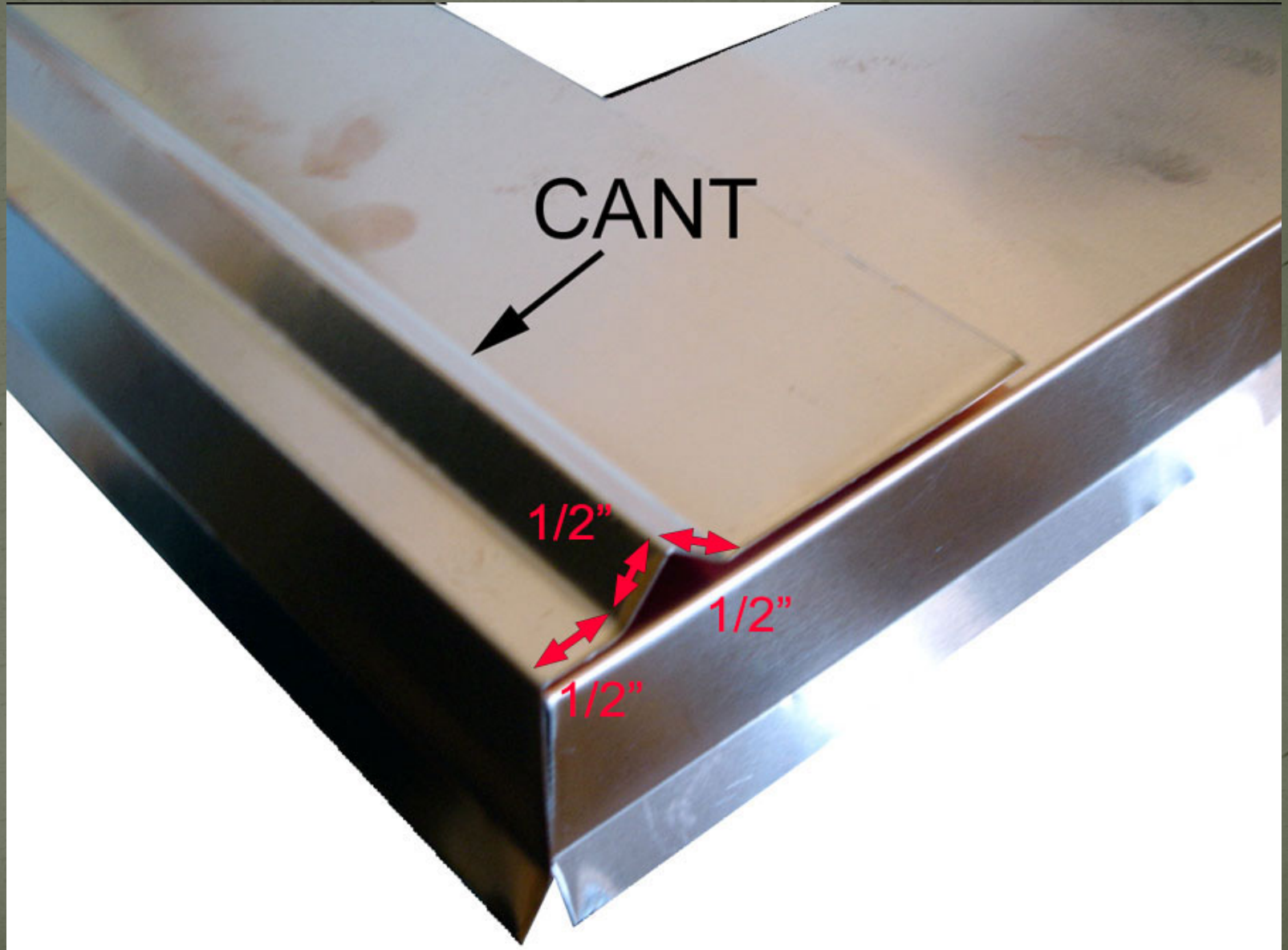


Cants can be wood, metal, or other materials. Wood cants are traditional.





# Cant fabricated into copper drip edge.





# STARTER COURSE HEADLAP

---



SLATE ROOF  
INSTALLATION



- Lack of headlap on the starter course is one of the most common mistakes made in slate roof installations.



Note that there is no visible cant and the starter slate is wrong side up.



# LAYING OUT THE ROOF

---



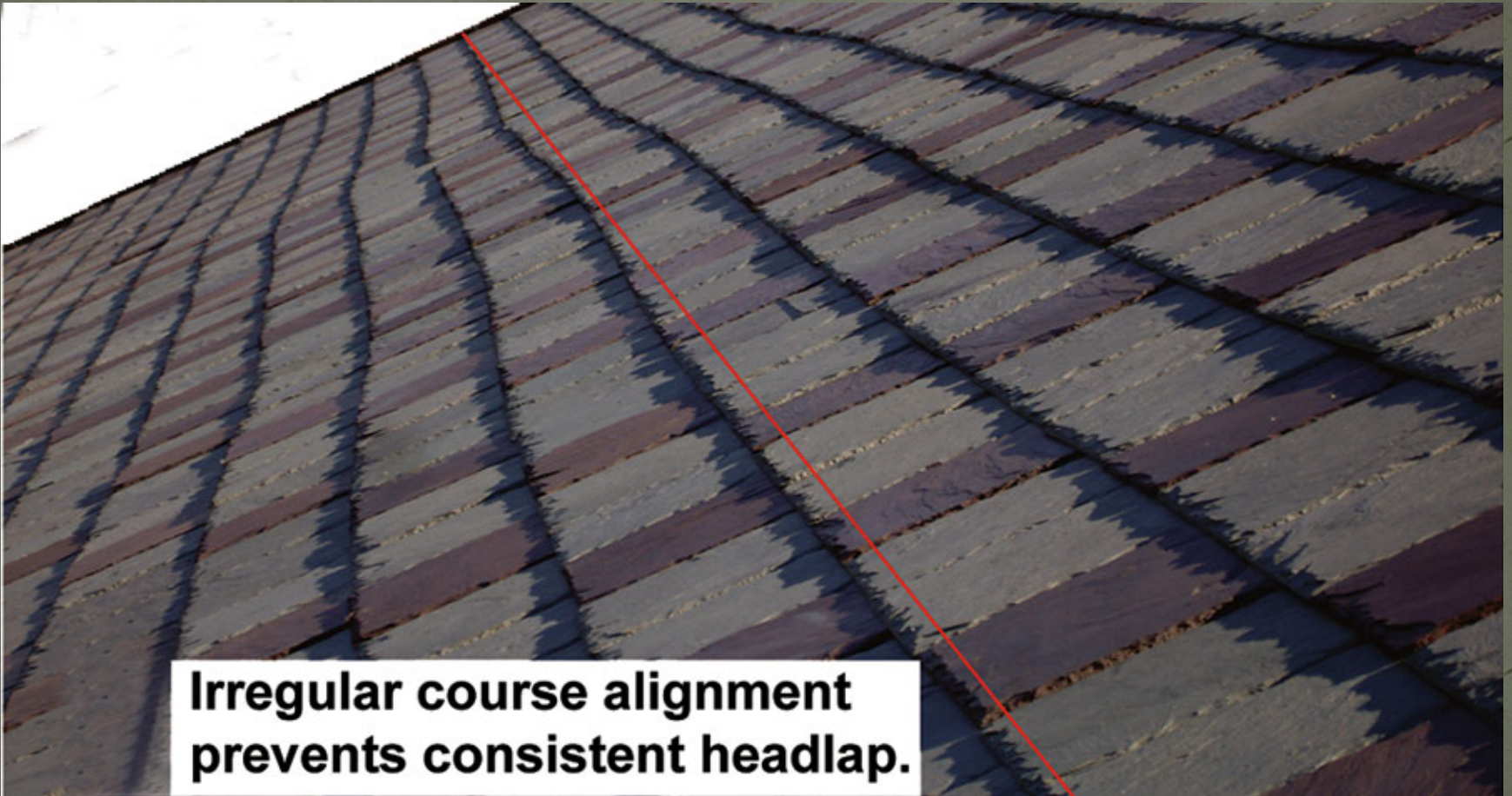
SLATE ROOF  
INSTALLATION



- Slate is installed starting at the bottom or eaves and going toward the ridge or top.
- All slates should be installed following chalk lines marking the top edge of each course of slates, whenever possible.
- Slates shall be laid side-to-side with a maximum 1/8-inch gap between slates, unless otherwise specified.



Keep your courses straight!



**Irregular course alignment  
prevents consistent headlap.**

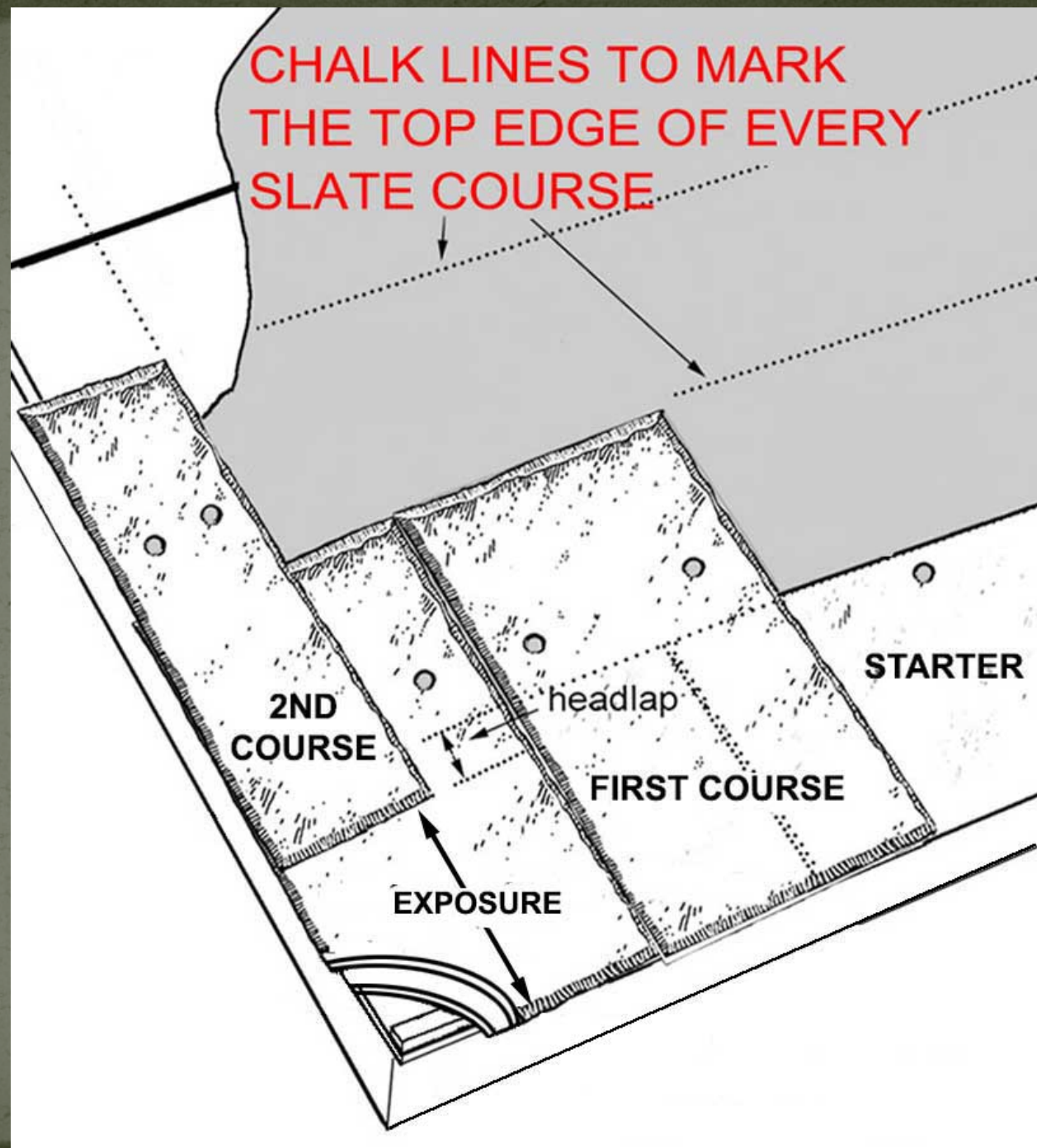


This looks good.





The spacing between the chalk lines is the exposure measurement of the slates.





To calculate slate exposure, subtract the headlap measurement from the length of the slate, then divide the remainder in two.

A three-inch headlap on a 20-inch slate requires an 8.5-inch exposure.

$$20-3=17 \quad 17/2=8.5$$



# FLASHING

---



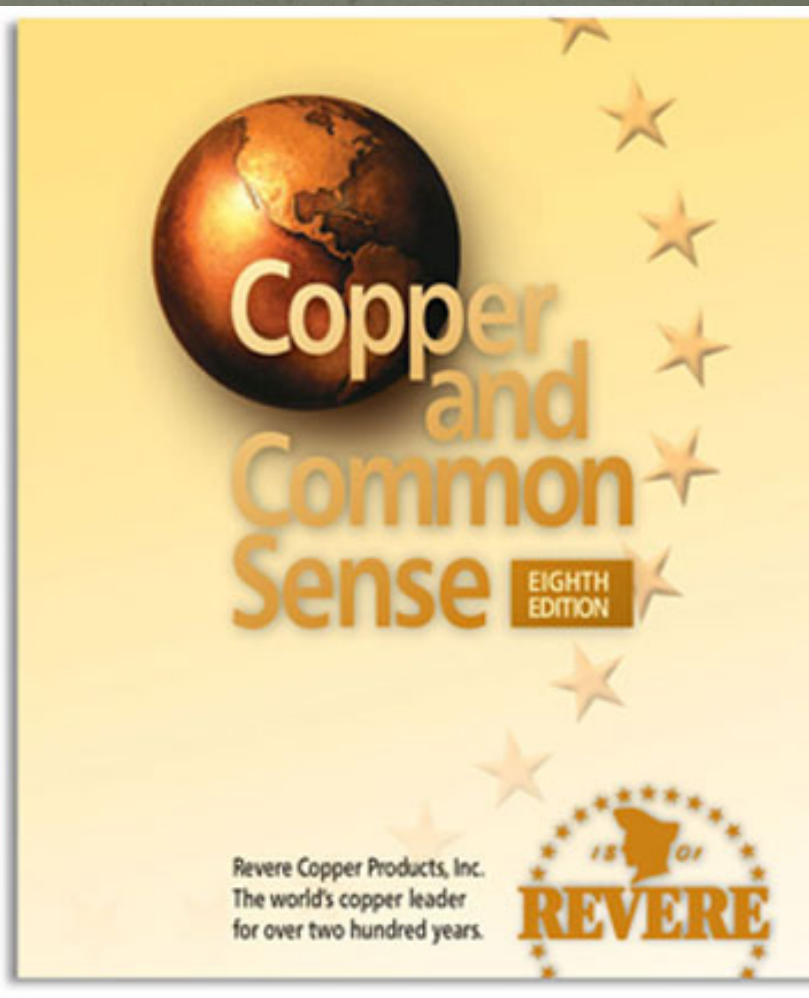
SLATE ROOF  
INSTALLATION



- Flashing should be minimum 16-ounce copper, minimum 28-gauge stainless steel, or minimum 4-pound sheet lead.
- When using copper, 20-ounce is recommended.
- Flashings and fasteners are to be galvanically compatible.



Refer to these manuals  
for flashing guidelines.





# VALLEYS

---



SLATE ROOF  
INSTALLATION

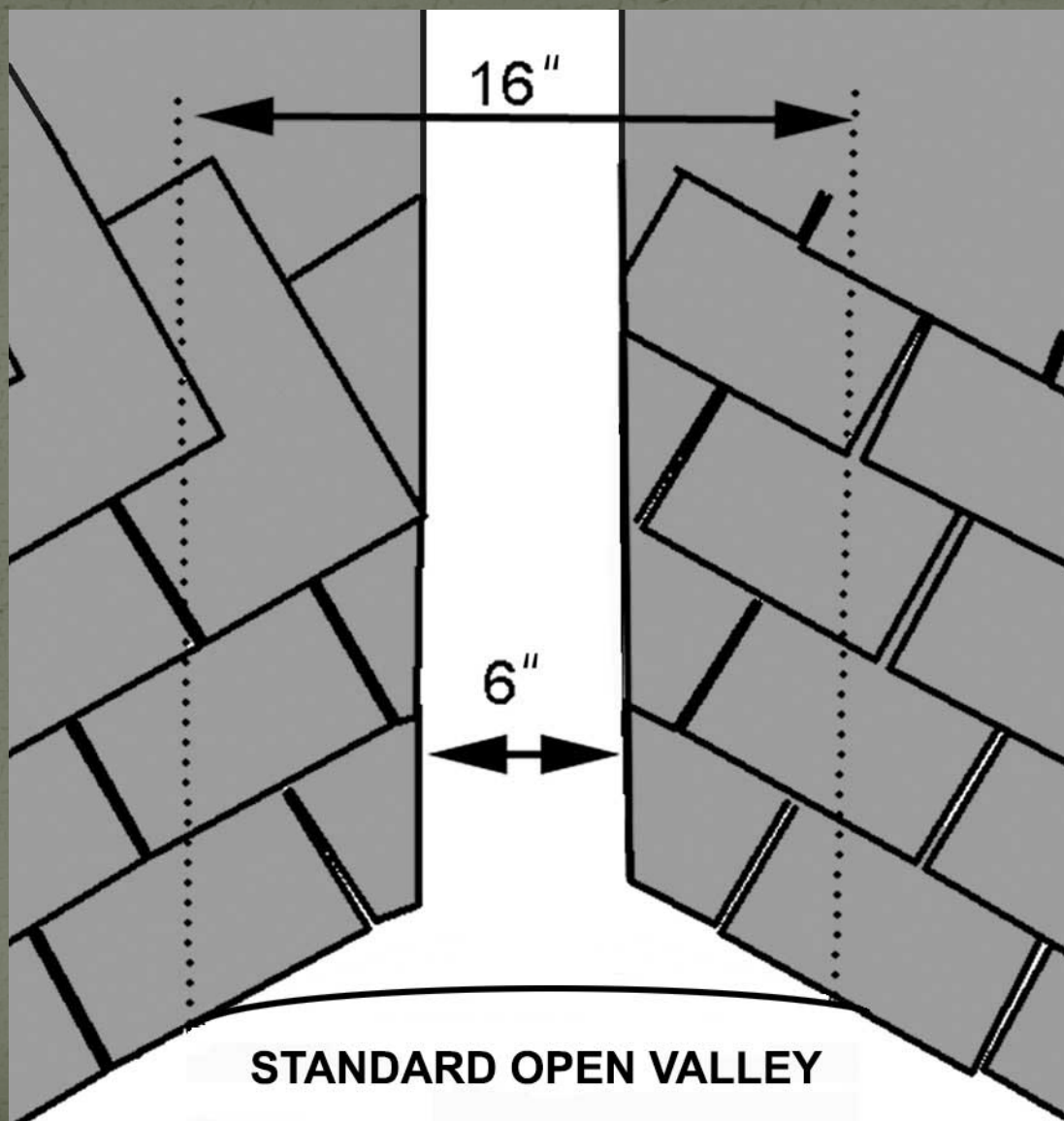


# Closed and Open Valleys



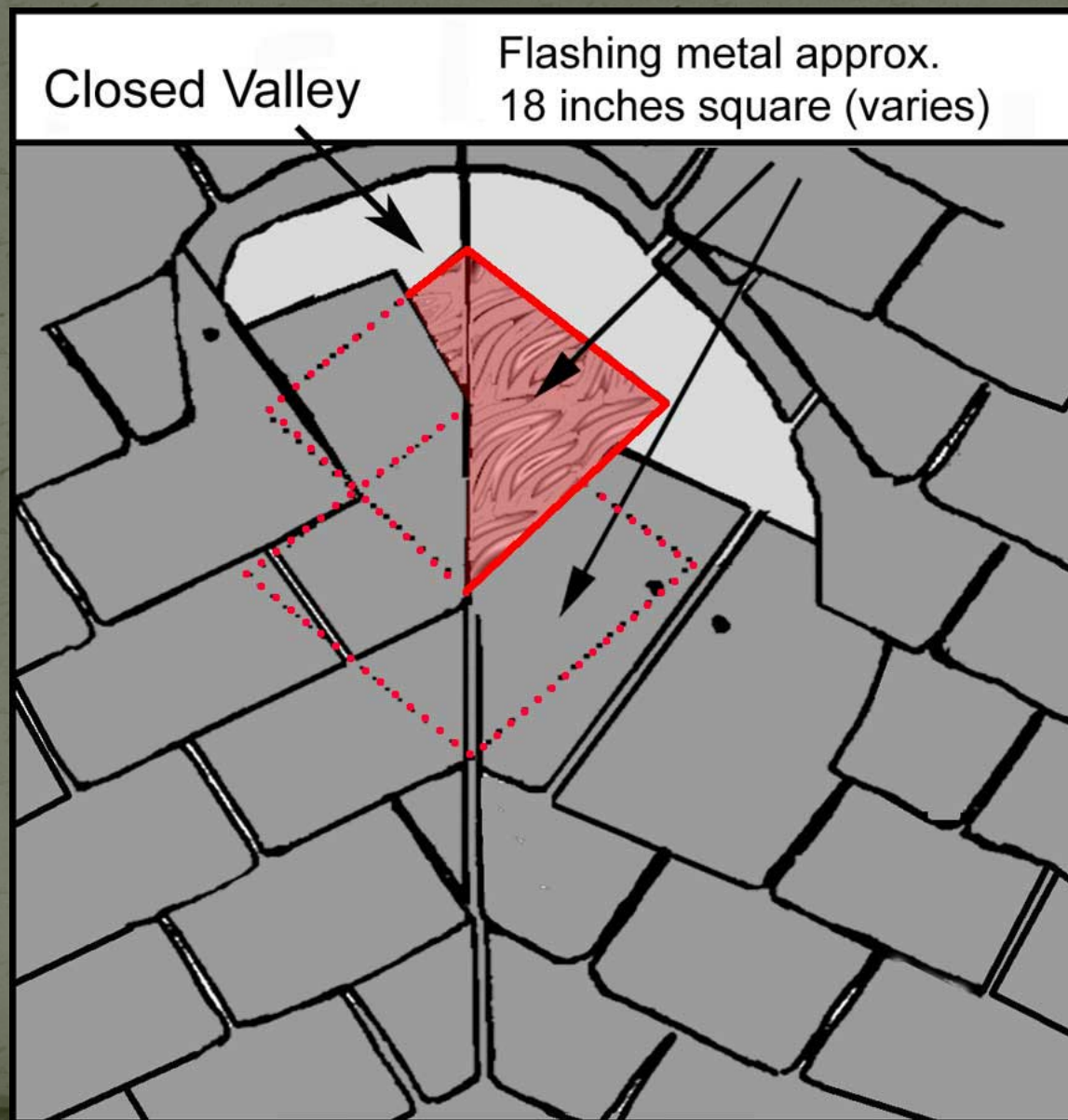


# Open Valley





Closed valleys typically use step flashings.





Asymmetrical  
Valleys must have  
an “Inverted V-  
Groove” to  
prevent sideways  
water flow.

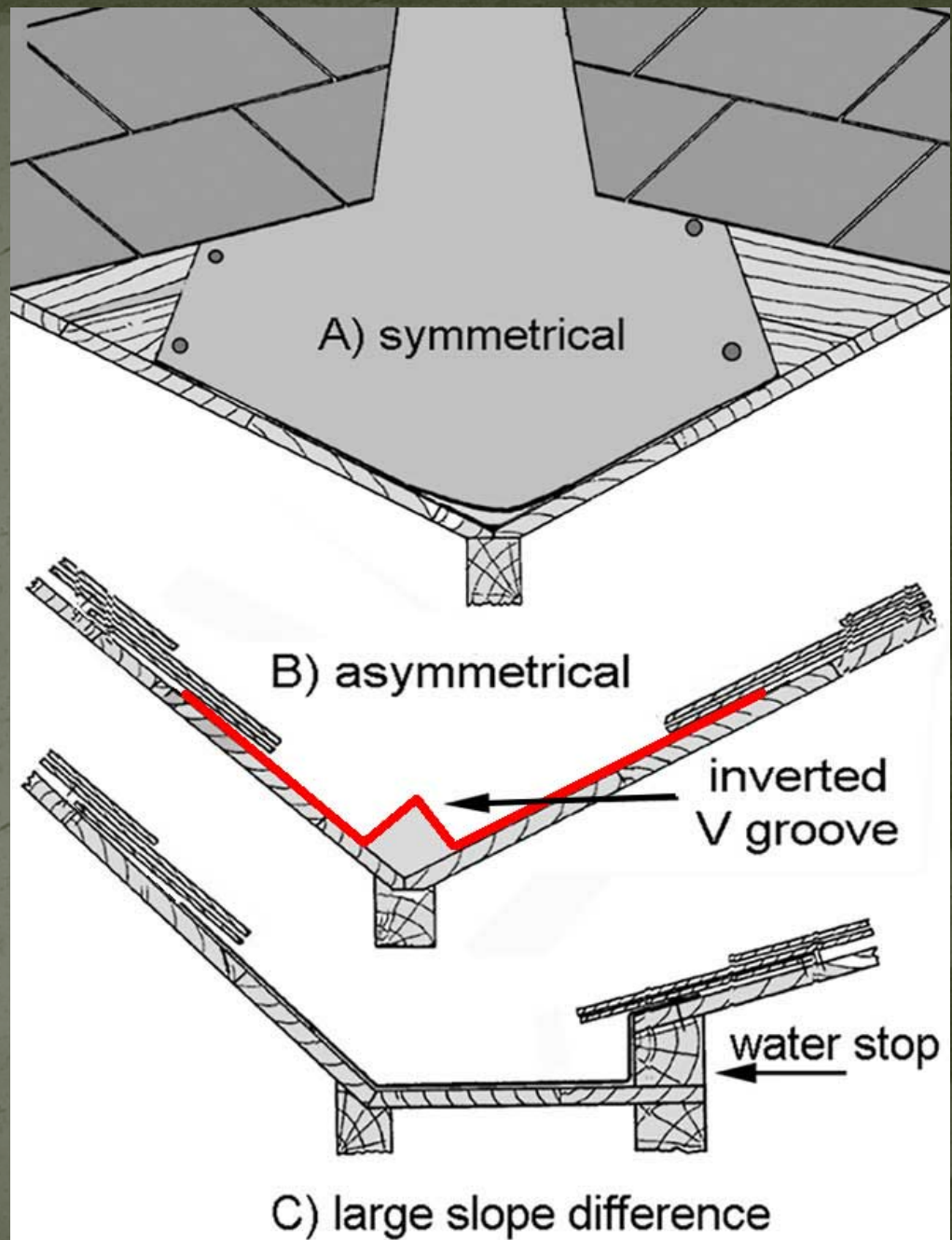






Photo courtesy of  
Dewey Boudreaux  
(Roof Doctors Inc.)



# RIDGES and HIPS

---



SLATE ROOF  
INSTALLATION

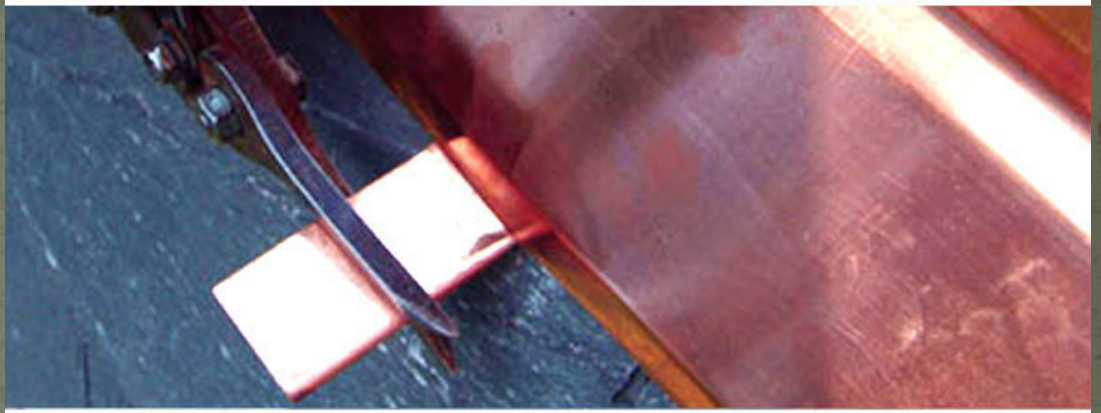
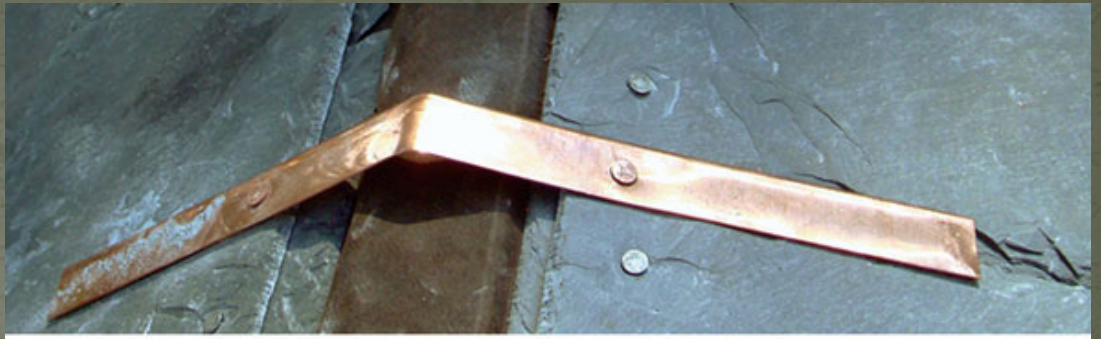


Install ridges and  
hips with unexposed  
fasteners  
Example of a ridge  
installed with no  
exposed fasteners.





You can hide the nails or screws on a ridge installation by using cleats, straps, or clips attached underneath the ridge metal.





This shop-fabricated  
20-ounce ridge is  
installed with  
unexposed riveted  
fasteners.





Ceramic tiles  
also make  
an excellent  
ridge on  
slate roofs.





# STEP FLASHINGS

---



SLATE ROOF  
INSTALLATION



- Step flashings are installed when the roof abuts a vertical surface.
- They extend both vertically and horizontally, typically 4 inches each way.
- They must be as long as the slate exposure plus the headlap measurement.





Step flashings are usually covered by “counter” flashings or “cap” flashings.





# CHIMNEYS

---




SLATE ROOF  
INSTALLATION



- Most chimneys have three sets of flashings:
  - (1) Front Apron Flashing
  - (2) Step and Counter Flashings
  - (3) Back Flashings





A close-up photograph of a roof flashing installation. A brick chimney is visible in the upper right. A dark metal 'STEP AND COUNTER FLASHING' is installed around the base of the chimney. A silver 'BACK FLASHING' is visible on the left. A silver 'APRON' is visible on the right. A metal pipe or vent is visible in the lower left.

BACK  
FLASHING

STEP AND COUNTER FLASHING

APRON



- Chimney flashings will leak at the corners unless:
  - (1) Folded correctly, or
  - (2) Soldered, or
  - (3) Double-locked
- Do not rely on caulks or sealants on the flashings at the chimney corners.





# Soldered Copper Chimney Flashing







Double-locked  
“sweep seam” front  
corner.





# PIPE FLASHINGS

---



SLATE ROOF  
INSTALLATION



Slates will be neatly fitted around roof penetrations.





# GUTTERS

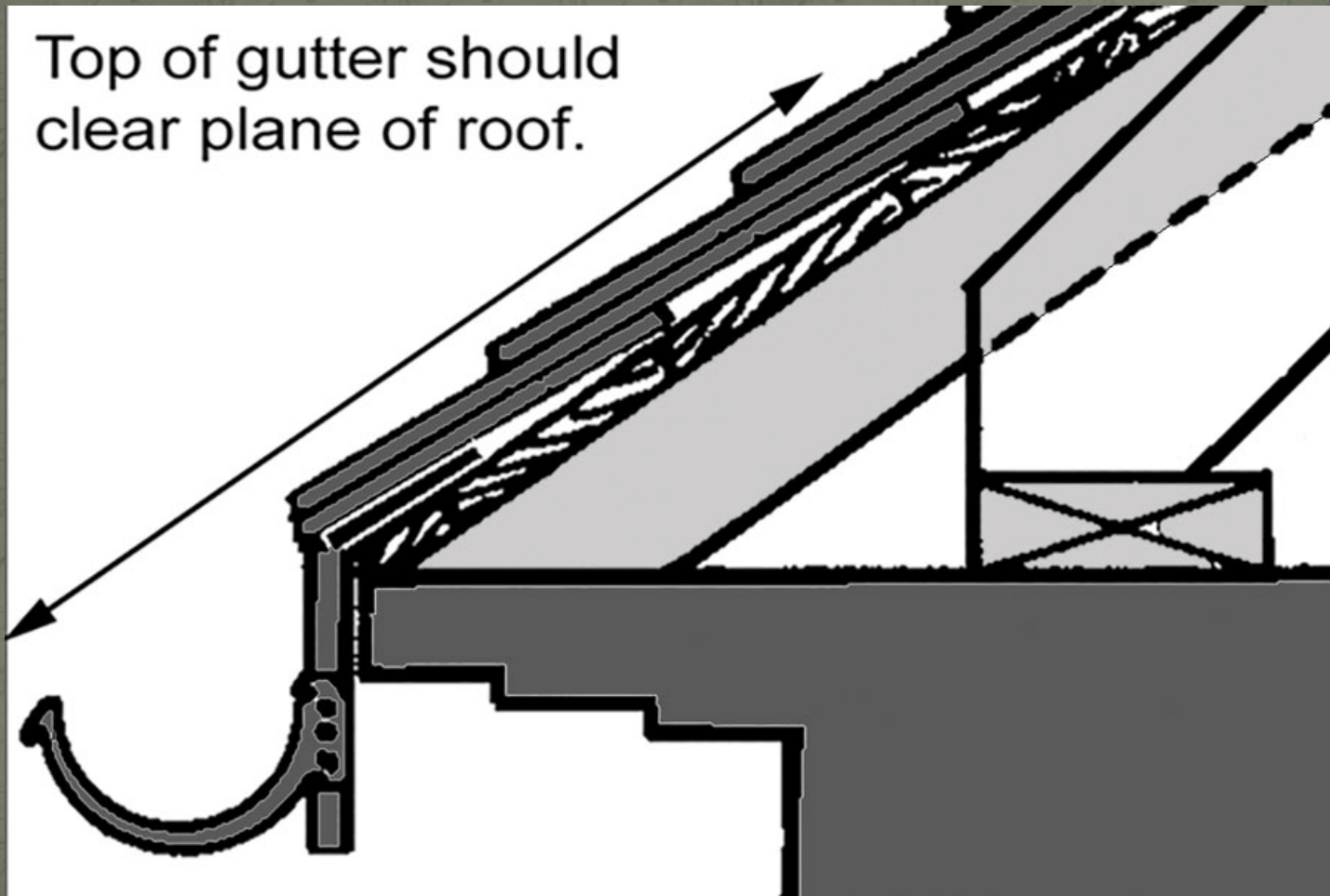
---



SLATE ROOF  
INSTALLATION



Hang your gutters low enough so they don't get torn off the roof by ice and snow





# REPAIR and CLEANUP

---





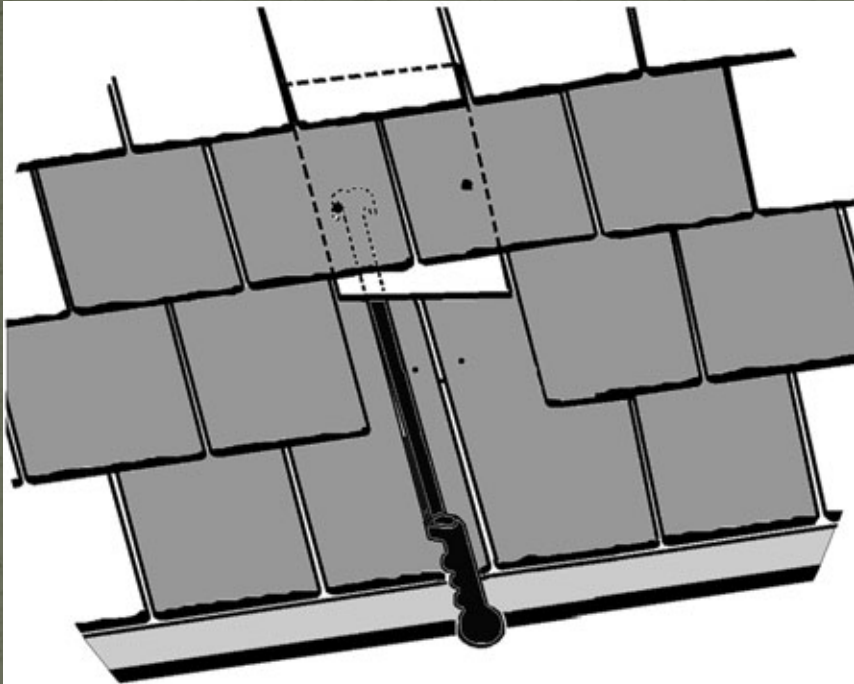
Slates installed in the field of the roof after the installation is complete should be installed using stainless steel or copper slate hooks.

The “nail and bib” method may be used when the use of slate hooks is not possible.

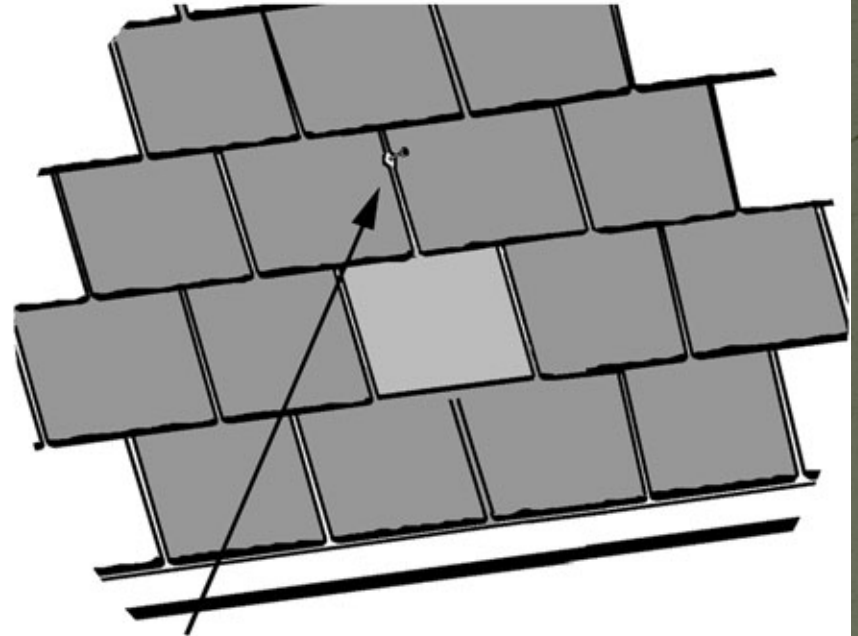




# Nail and Bib Repair



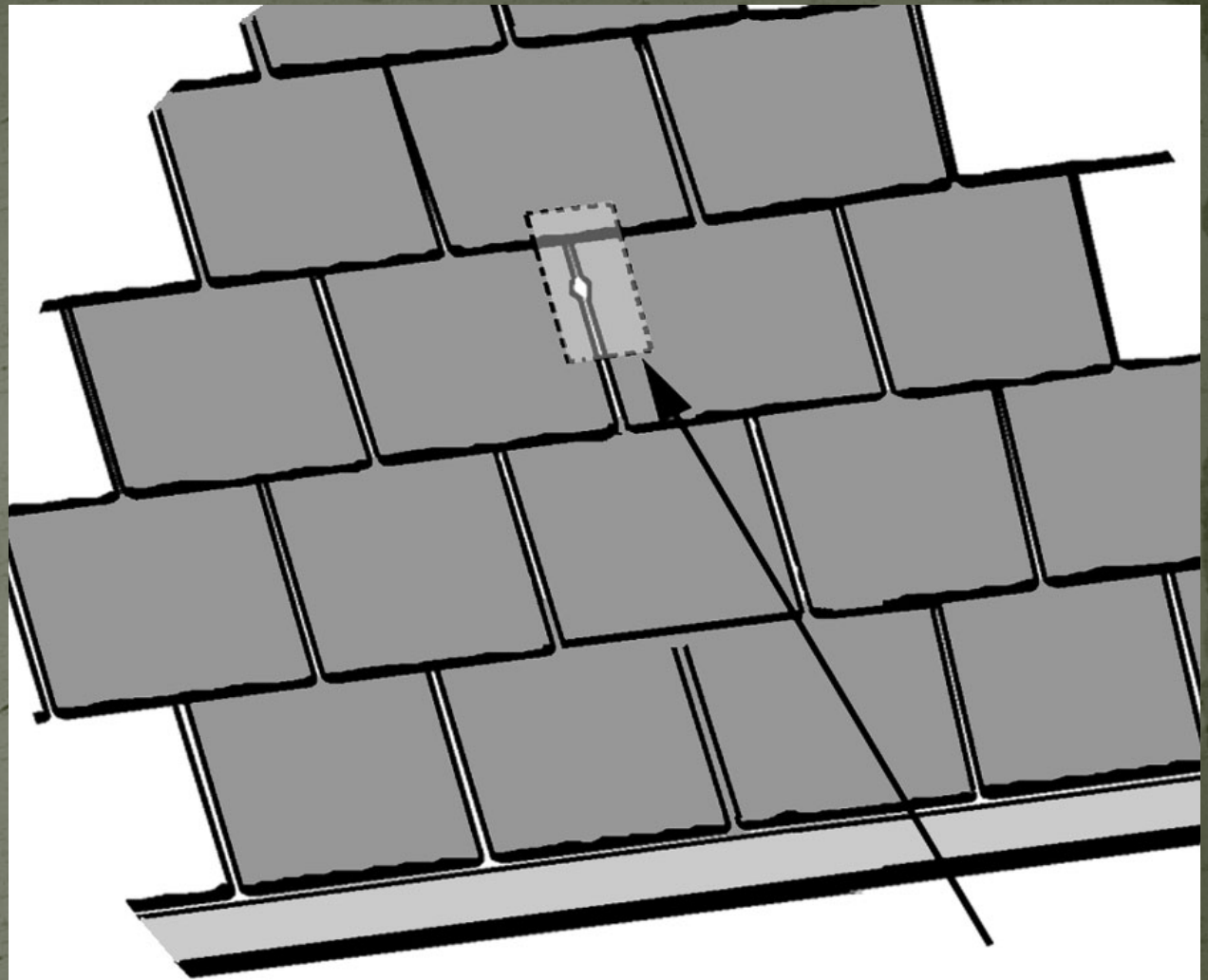
Slate ripper hooks slate nails and pulls them out, removing slate.



Replacement slate is slid into place and fastened with a nail in the slot.



## Nail and Bib Repair (cont.)



The roofing nail is tapped down and a bib flashing is slid under the slate but over the nail head.



This slide presentation was voluntarily created by Joe Jenkins on behalf of the Slate Roofing Contractors Association of North America, Inc. The following SRCA Board Members contributed to this project:

Gary Howes  
Chuck Wagner  
Chris Short  
John Mahan  
Korby Grist  
Nick Price  
Chris Paulin

The following Education and Training Committee members also contributed:

Orion Jenkins  
Brent Ulisky  
Jason Klemm

Copyright 2019 Slate Roofing Contractors Association of North America, Inc.





# For More Information:

Slate Roofing Contractors Assoc. of N. America Inc.

143 Forest Ln, Grove City, PA 16127 USA

Ph: 814-786-7015

Web: [SlateRoofers.org](http://SlateRoofers.org)

Email: [Mail@SlateRoofers.org](mailto:Mail@SlateRoofers.org)

